



Kisling AG
Motorenstrasse 102
CH-8620 Wetzikon

Telefon +41 (0)58 272 01 01
Telefax +41 (0)58 272 01 03

info@kisling.com
www.kisling.com

TECHNICAL DATA SHEET ergo 4430

Retaining Compound, high strength

Description

High strength adhesive for the retaining of bearings in bushes and wheels on axles without any cleaning. Good curing properties, even at deep temperatures and on inactive metal surfaces. Certified acc. to **ANSI/NSF Standard 61** for use in commercial and residential potable water systems not exceeding 82° C.

Note: This is a regional approval. Please contact us for more information and clarification.

Physical Properties (liquid product)

Chemical Base:	Ester of Methacrylic Acid		
Colour:	green		
Viscosity:	25°C Brookfield RVT 100 – 200 mPas	spindle/ rpm	2/ 20
Density:	1.07 g/cm³	25°C	
Max. thread diameter:	M 12		
Max. gap filling:	0.15 mm		
Flash point:	> 90°C		
Shelf life:	1 year at room temperature		

Physical Properties (cured product)

Measured on M10 x 20 bolt - grade 8.8 zinc galvanised - nut 0.8d (no on-torque)

Initial strength after:	5 - 10 minutes	
Functional strength after:	30 - 40 minutes	
Final strength after:	3 - 6 hours	
Loose-break torque:	> 25 Nm	DIN 54454
Prevailing torque:	> 40 Nm	
Shear strength:	> 25 N/mm ²	DIN 54452
Thermal range:	- 55°C up to +150°C	



Kisling AG

**Motorenstrasse 102
CH-8620 Wetzikon**

Telefon +41 (0)58 272 01 01
Telefax +41 (0)58 272 01 03

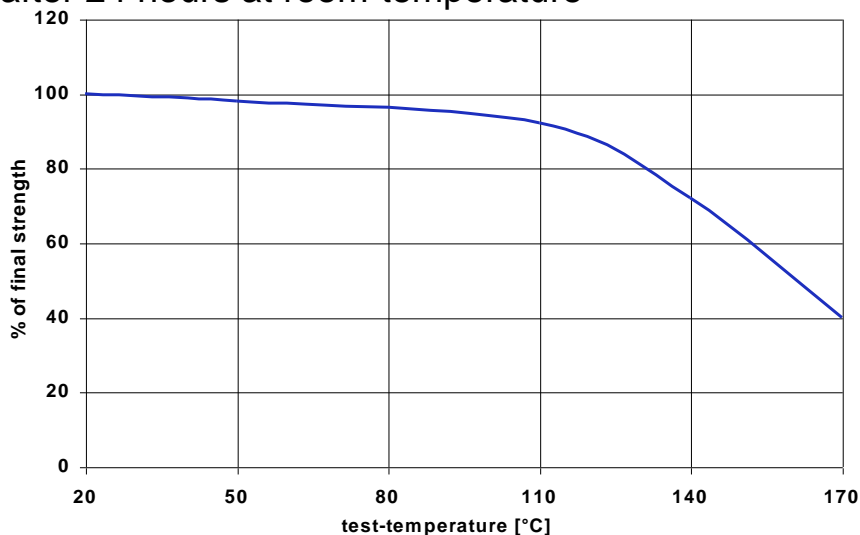
info@kisling.com
www.kisling.com

/2

- 2 -

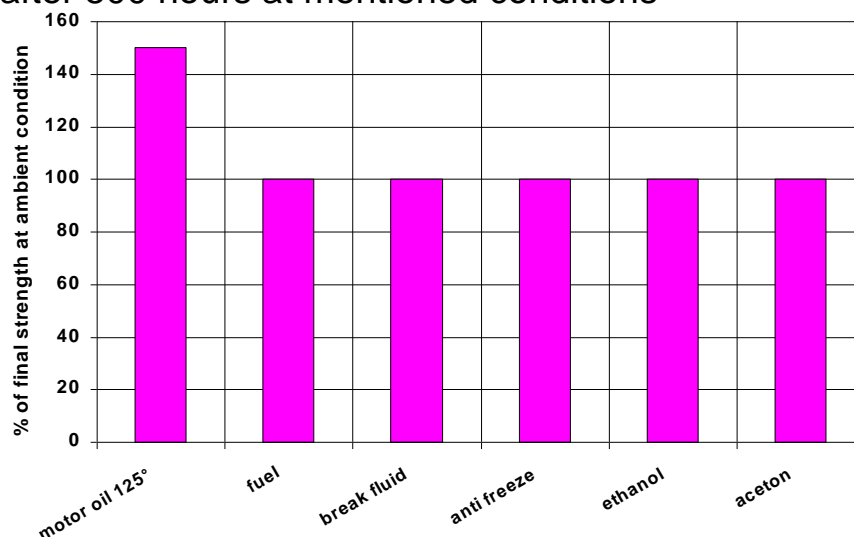
ergo 4430

Shear Strength acc. to DIN 54452
after 24 hours at room-temperature



ergo 4430

Shear Strength acc. to DIN 54452
after 500 hours at mentioned conditions



WARRANTY INFORMATION - PLEASE READ CAREFULLY

The information contained herein is offered in good faith and is believed to be accurate. However, because conditions and methods of use of our products are beyond our control, this information should not be used in substitution for customer's tests to ensure that KISLING products are safe, effective, and fully satisfactory for the intended end use. KISLING sole warranty is that the product will meet the KISLING sales specifications in effect at the time of shipment. Your exclusive remedy for breach of such warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted. KISLING specifically disclaims any other express or implied warranty of fitness for a particular purpose or merchantability. Unless KISLING provides you with a specific, duly signed endorsement of fitness for use, KISLING disclaims liability for any incidental or consequential damages. Suggestions of uses should not be taken as inducements to infringe any particular patent.

LK/ 15.12.2007/ 4430e